



DISC SERVICE AND REPLACEMENT ASSEMBLY INSTRUCTIONS

1. Items C thru I are available as a Hardware Pack separately, but are included with replacement rotors.
2. Items D thru G assemble as shown and alternate around the hat with assembled items H and I. There are 4, 5 or 6 assemblies of each type for a total of 8, 10 or 12 alternating around the hat depending of the application.
3. Apply a high temperature thread locking fluid to items G and I, M5 cap screw.
4. **Torque cap screw to 5 Ft/Lb (60 In./Lb or 7 N/M) Do not over-tighten.**
5. Replace hardware pack each time rotor rings are replaced.

- | | | | |
|----|---------------|----|---|
| A. | Rotor ring | F. | Flat washer (silver) |
| B. | Brake hat | G. | M5 Cap screw |
| C. | Drive bushing | H. | Belleville spring washer (dark gray) |
| D. | Square washer | I. | M5 Cap screw (typ. 2-3mm shorter than G.) |
| E. | Spring clip | | |

